Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

1. (Currently Amended) A web winding means comprising a generally cylindrical single support structure having an outer web wrapping surface for receiving at least one convolution of a web, said web wrapping surface having a surface texture less than 0.5 microns Ra to produce a static coefficient of friction x_1 between the outer web wrapping surface and a first contact surface of said at least one convolution of said web, and wherein said first contact surface of said at least one convolution of said web and a second contact surface of an at least a partial second convolution of said web produces a static coefficient of friction x_2, wherein x_1 is ~~less~~ greater than x_2.

2. (Original) The web winding means of claim 1 wherein said outer web wrapping surface comprises materials selected from the group consisting of modified amorphous thermoplastic resins and semi-crystalline thermoplastic resins.

3. (Original) The web winding means recited in claim 2 wherein said modified amorphous thermoplastic resins include lubricated polycarbonate and silicone polycarbonate copolymers.

4. (Original) The web winding means recited in claim 2 wherein said semi-crystalline thermoplastic resins include polybutylene-terephthalate, polybutylene-terephthalate/polycarbonate alloys and a modified polybutylene-terephthalate.

5. (Original) The web winding means recited in claim 4 wherein said modified polybutylene-terephthalate contains about 20 wt-% solid glass bead.

6. (Currently amended) The web winding means recited in claim 1 wherein said generally cylindrical single support structure has a tensile strength at 3.2 mm of about 52 MPa.

7. (Previously amended) The web winding means recited in claim 1 wherein said generally cylindrical single support structure has a tensile elongation at 3.2 mm of about 200 percent.

8. (Previously amended) The web winding means recited in claim 1 wherein said generally cylindrical single support structure has a flexural strength at 3.2 mm of at least 83 MPa.

9. (Previously amended) The web winding means recited in claim 1 wherein said generally cylindrical single support structure has a flexural modulus at 3.2 mm of about 2,300 MPa.

10. (Previously amended) The web winding means recited in claim 1 wherein said generally cylindrical single support structure has a Rockwell R hardness of about 117.